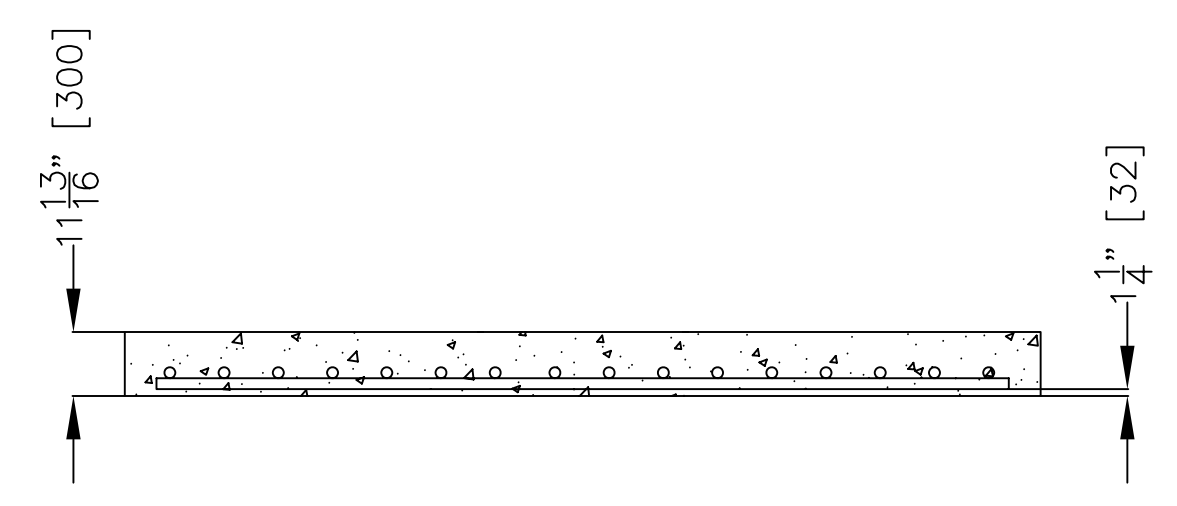
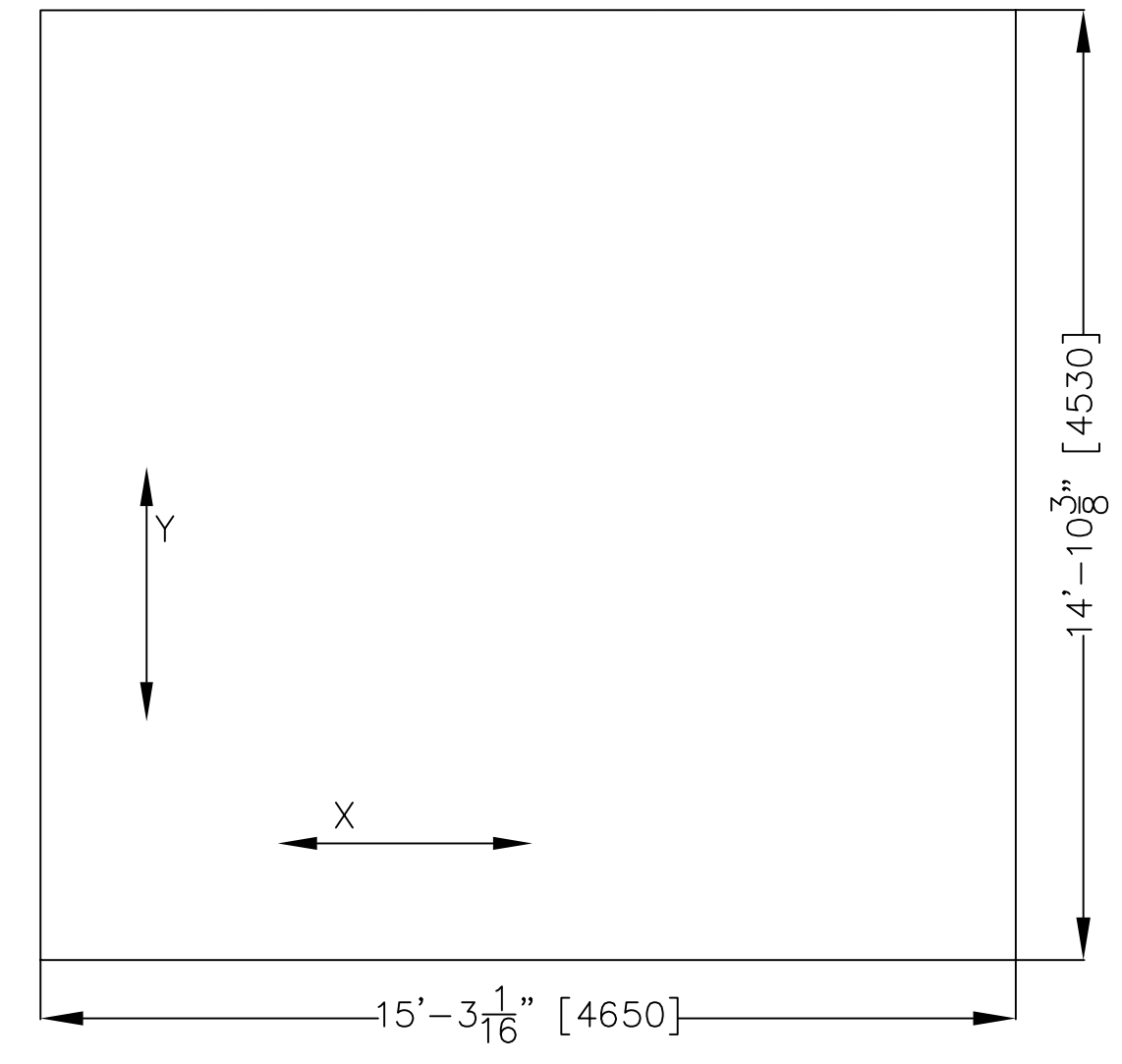


MINIMUM FOUNDATION REINFORCEMENT REQUIREMENTS

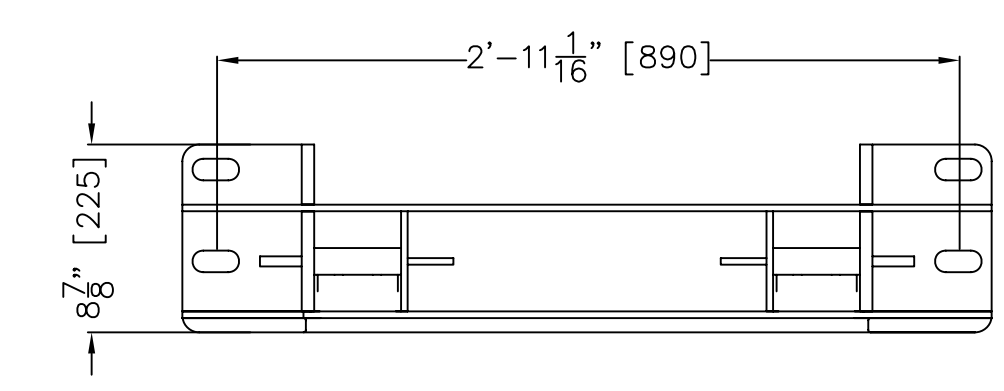
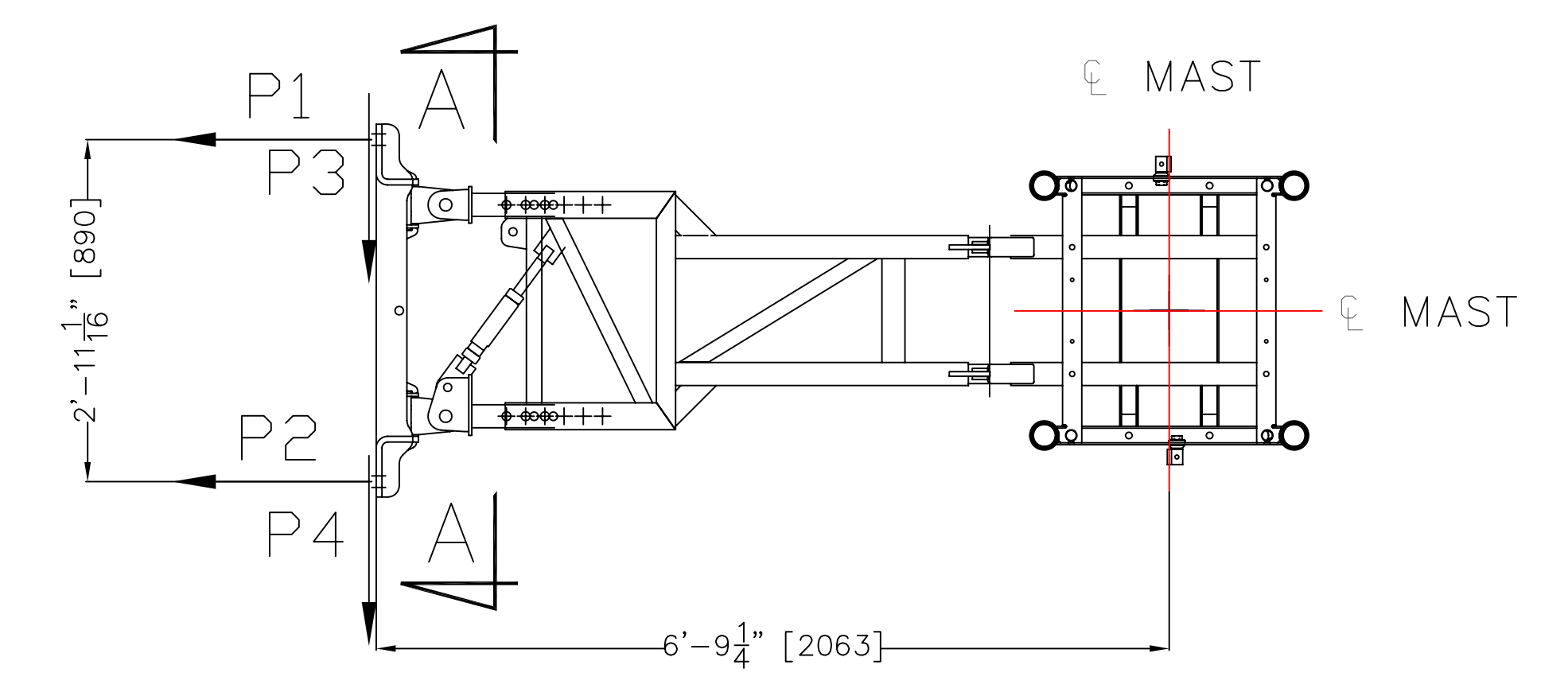
X - X
#5 REBAR AT 12" C/C

Y - Y
#5 REBAR AT 12" C/C

3625 PSI CONCRETE



NOTE: VALID FOR MAST HEIGHTS UP TO 500'



P1 = (SEE MANUAL)
P2 = (SEE MANUAL)
P3 = (SEE MANUAL)
P4 = (SEE MANUAL)

LOAD ON BASE INCLUDING 100% IMPACT
P5 = (SEE MANUAL)

CAR BUFFER REACTION
P6 = (SEE MANUAL)

MACHINE TECHNICAL DATA SPECS	
MACHINE TYPE	ALIMAK SCANDO 650 C52/39
CONFIGURATION	DUAL
LENGTH	12'-9 9/16"
MAST HEIGHT	VARIABLE
CAPACITY	7100 LBS / CAR
RATED SPEED	175 FT/MIN
MOTORPACK TYPE	VFC
NUMBER OF MOTORS	3 x 11kW
POWER SUPPLY REQUIREMENTS (PER CAR)	
VOLTAGE	480V, 3 PHASE
BREAKER SIZE	100A
FREQUENCY	60 HZ
STARTING CURRENT	91A
POWER CONSUMPTION	66 kVA

COMPONENT WEIGHTS	
BASE ENCLOSURE (W/ COMPLETE CAR)	7605 LBS
CAR WITH DOORS	3329 LBS
MOTORPACK (VFC)	1965 LBS
MAST SECTION (DUAL)	298 LBS

- PROJECT NOTES
- IMPORTANT
- TIE IN LOADS SHOWN WERE CALCULATED BASED ON WIND CODE ASCE 7-02, EXPOSURE C, MAXIMUM IN SERVICE WIND SPEED OF 40 MPH AND MAXIMUM OUT OF SERVICE WIND SPEED OF 100 MPH. TIE IN LOADS SHOWN WERE CALCULATED BASED ON ASCE 7-95 ZONE 0 SEISMIC ACTIVITY.
 - CONCRETE EXPANSION ANCHORS THAT FAIL TO MEET THE REQUIREMENTS OF EITHER MINIMUM EMBEDMENT OR SET TENSILING SHALL BE REMOVED AND NEW ANCHORS INSTALLED HAVING A DEEPER EMBEDMENT OR LARGER DIAMETER WHERE POSSIBLE.
 - ABANDONED EXPANSION BOLT HOLES ARE TO BE FILLED WITH 5000 PSI NON-SHRINK GROUT.
 - ALL MAST BOLTS AND HARDWARE SCREWS TO HAVE LOCKWASHERS.
 - ERECTOR NOTE - ON SITE CONDITIONS SHALL GOVERN VARIATIONS TO BE REPORTED TO ALIMAK HEK PRIOR TO CONTINUATION OF WORK.
 - ERECTOR TO MAKE USE OF PLUMB BOBS, DROP LINES, LASERS, SPIRIT LEVELS AND SIMILAR TOOLS TO INSURE DIMENSIONAL ACCURACY.
 - MODIFICATIONS OF FURNISHED MAST TIE INS NOT ALLOWED WITHOUT PRIOR APPROVAL OF ALIMAK HEK.
 - ADEQUATE FOUNDATION TO SUPPORT FOOTPRINT AS SHOWN IN PLAN AT BOTTOM LANDING. SEE DATA ON THIS DRAWING FOR FOUNDATION FORCES.
 - ADEQUATE SUPPORT FOR GUIDEMAST FASTENING PER TIE IN SCHEDULE. SEE DATA ON DRAWING FOR GUIDEMAST FORCES.
 - ENGINEER OF RECORD TO VERIFY STRUCTURE CAN TAKE TIE-IN FORCES.

ALIMAK HEK

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REV	REVISION REMARKS	DATE
A	FIRST DRAWING	10/3/05
B	SECOND DRAWING NOTE ADDED	10/7/05
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ALIMAK SCANDO 650 C52/39			
JOB NAME			
GENERAL LAYOUT			
JOB LOCATION			
CUSTOMER NAME			
DRAWN BY	DATE	SCALE	REV
GEJ	10/7/05	NONE	B
CHECKED BY	PAGE	DWG NO.	
GEJ	1 OF 1	20050517	